Possibilities of supplying machining centers(milling and turning machines) with CNC for enterprises from PRC, Taiwan

About the company

Year of foundation 2012

Type of activity: supply of equipment, machine tools, heat exchangers, special machinery and raw materials for industrial enterprises

Resources:

- Partner factories in the PRC, possessing modern world technologies for production of raw materials and equipment for metallurgical, chemical, oil and gas and machine-building industries
- Well-adjusted logistics by all means of transportation: sea, rail, air, motor transportMany years of experience in working with customs authoritiesExtensive experience in international payments under sanctions restrictions in rubles, yuan, US dollars, UAE dirhams.

Brief reference list of the company

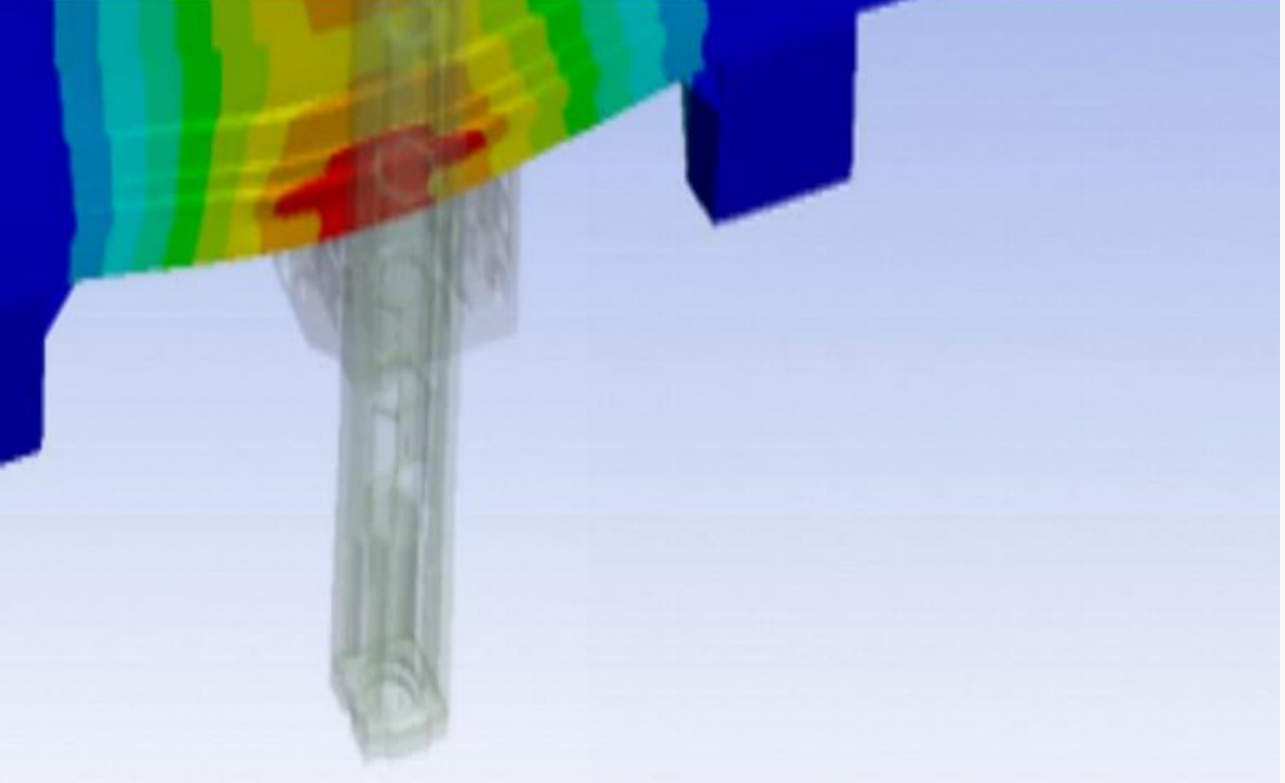
- Supply of raw materials and refractory products for metallurgical enterprises
- Supply of heat-exchange equipment
- Supply of machine tools, equipment for enrichment plants
- Supplies of underground special equipment (drilling rigs, loading and delivery machines, dump trucks)
- Supply of large-unit spare parts for machinery and industrial equipment

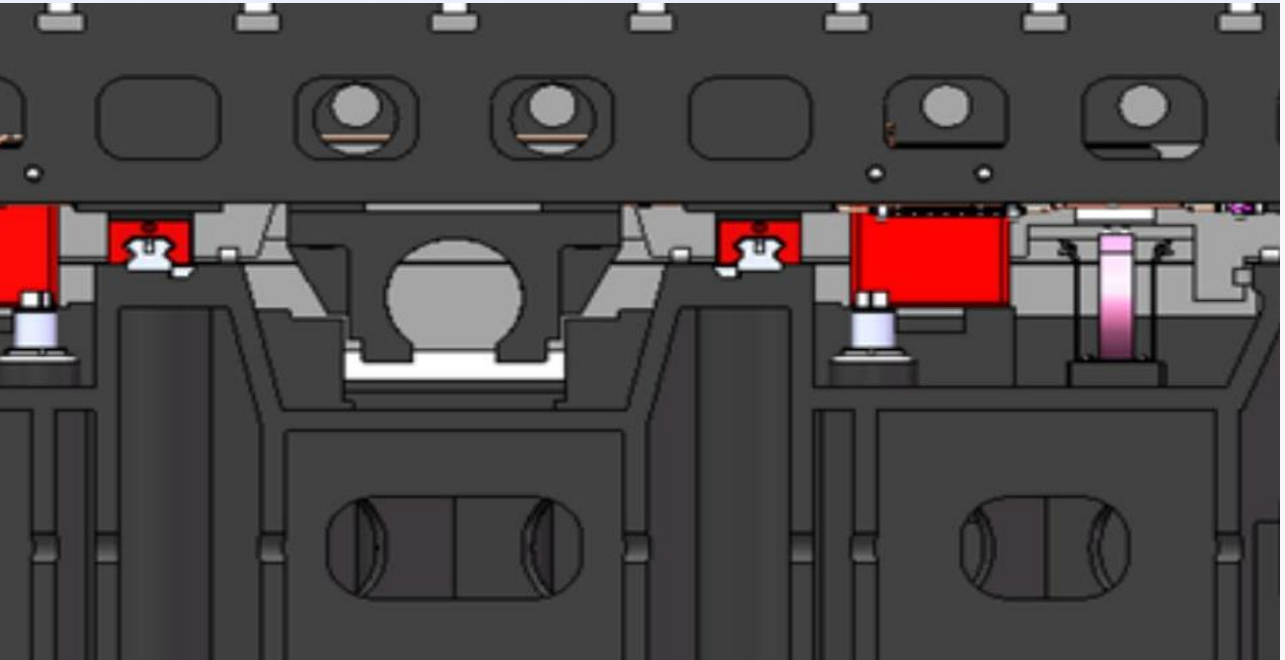
CNC machining centers (machine tools)

Our partners

Modern innovative enterprises specializing in intelligent CNC equipment. The manufacturing sites are located in China and Taiwan.

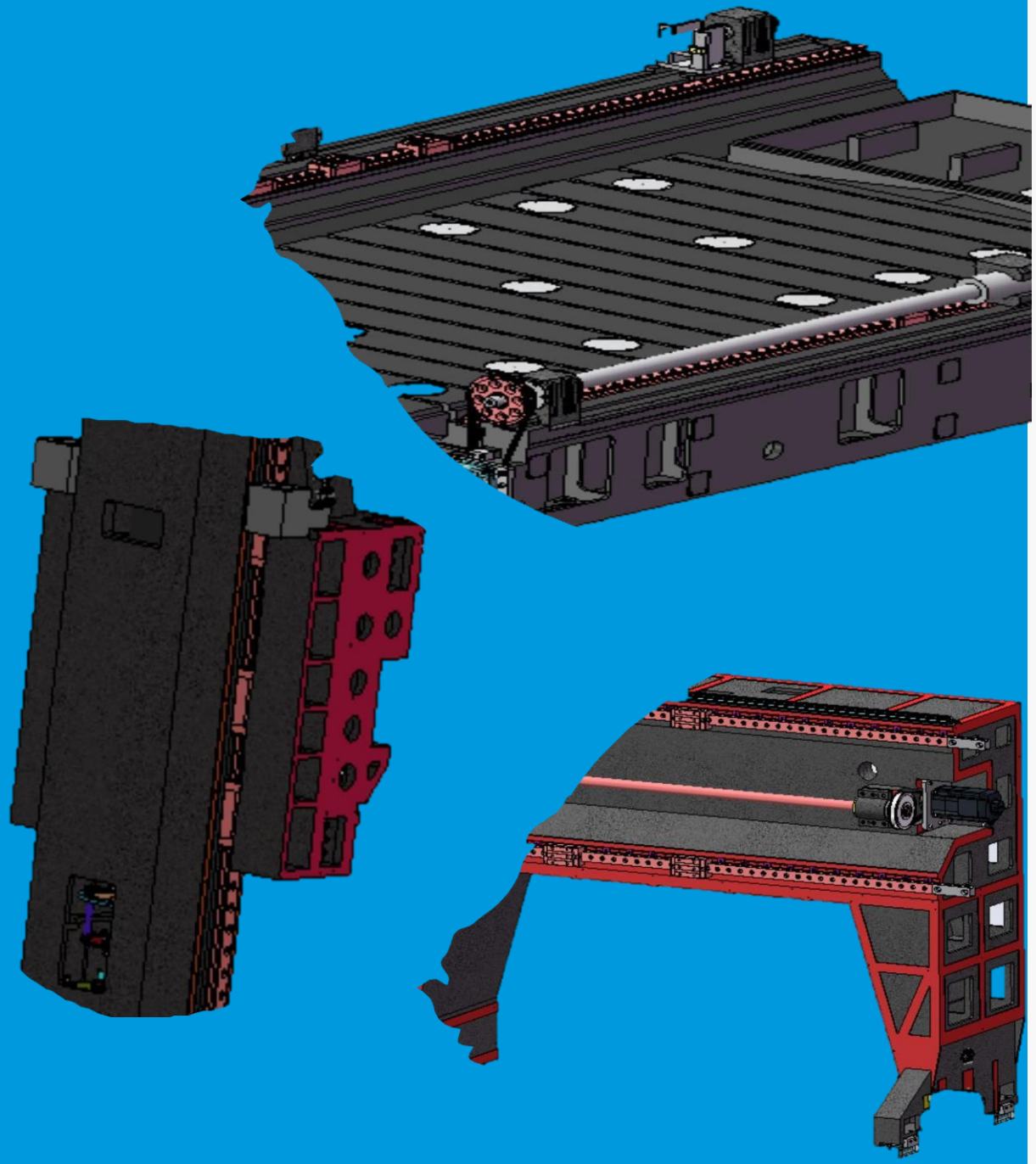
The companies have formed a complete chain from design, production, sales to after-sales service and can provide customized technology solutions for customers worldwide.





Machine structure

The machine bed, work table and other components are made by integral casting technology, a one-piece structure cast using high-strength high-grade cast iron and polymer sand, and have the characteristics of high strength and rigidity after several heat treatment processes. The static performance of the machine and basic technical parameters such as protection against deformation, vibration, etc. meet the requirements of long-term use



Technology

All products are subjected to finite element analysis

According to the mechanical principle, the arrangement and number of high load bearing sliders are selected so that the machine can ensure high rigidity and stable accuracy for a long time.

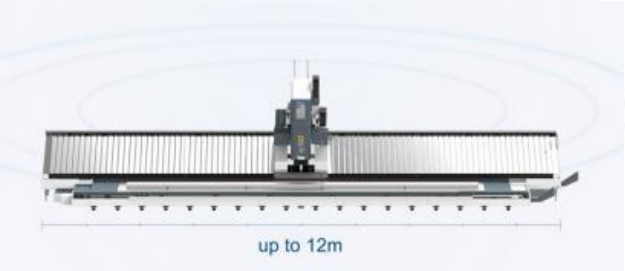
Together with the centralized lubrication unit, each slider is lubricated regularly and quantitatively, which can fully guarantee the rigidity and long service life of the system.

Main products

- Key features
- Vertical machining centers with long stroke
- Multifunctional horizontal machining centers
- Cnc portal machining centers
- Additional options

Key Features

Single machine for multitasking



Long workpiece machining

High efficiency and high quality

Top-level cnc System

Vertical machining centers with long strokes

Series PA	PA
Series PB	PB
Series PY	PYC
	PYE
Series PC	PCD5D
	PCD
Series PD	PDE4D
	PDE

PA | Machining center with 3-axis moving column with long stroke

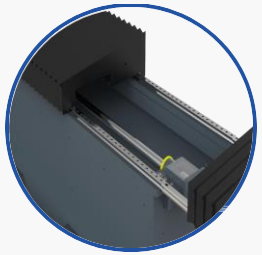
The high base design effectively prevents residual water from splashing outside the equipment. The auger drive meets the requirements of more precise machining. The lower part of the table has a large bevel for chip removal, which accelerates the residue into the chip tank, thus improving the chip removal efficiency.

X-axis travel (mm)	2500-6900	
Y-axis travel (mm)	400	
Z-axis travel (mm)	400	
Spindle power (kW)	7.5/16.2	5.5/11
Maximum speed (rpm)	12000	
Cone	BT/SK/CAT30	
system	Siemens/Fanuc	

** The above parameters are for reference only

Toughness work table

Spindle BT30



High-precision screw drive

PB | Machining center with 3-axis moving column with long stroke

High bed design and high organ cover effectively prevent water splash and protect parts such as guides and screws. Optimized the design of moving parts, reduce the inertia of movement, increase the acceleration to 0.7G and achieve a passing speed of 50m/min. Increase the Y-axis movement, making the machine more suitable for various industries. It can be equipped with front and rear two-position fixtures, especially suitable for processing a large number of workpieces. The bottom is designed with a large sloping surface for chip removal, optimizing the chip removal process and coolant backflow structure.

	PB65	PB85
X-axis travel (mm)	1800-6500	1800-2500
Y-axis travel (mm)	650	850
Z-axis travel (mm)	700	700
Spindle power (kW)	11/18.5	11/23.2
Maximum speed (rpm)	12000	
Cone	BT/SK/CAT40	
system	Siemens/Fanuc	

** The above parameters are for reference only

front and rear two-position fixtures

inclined casting layer

PB85-SD5

Machining center with 5-axis moving column with long stroke

The PB series design with high bed, which can effectively prevent the splashing of water crumb outside the equipment, at the same time protect important parts such as guides and screws, increases the service life and reliability of the machine. The three axes of 1800 and 2500 models are driven by the screw, which ensures higher processing precision. High travel speed can reach 50m/min, superior dynamic performance and higher acceleration. The lower part of the work table is designed with a large inclined chip removal surface, which is more convenient for cleaning and chip removal. Mainly used for processing in automobile, railway, power industry, etc.

X-axis travel (mm)	1800-6500
Y-axis travel (mm)	850
Ход по оси Z (мм)	700
Turntable (A-axis)	±360°
B-axis travel (mm)	±90°
Power spindle (kW)	20/22.3
Maximum speed (rpm)	12000
Cone	HSK A63
system	Siemens/Fanuc

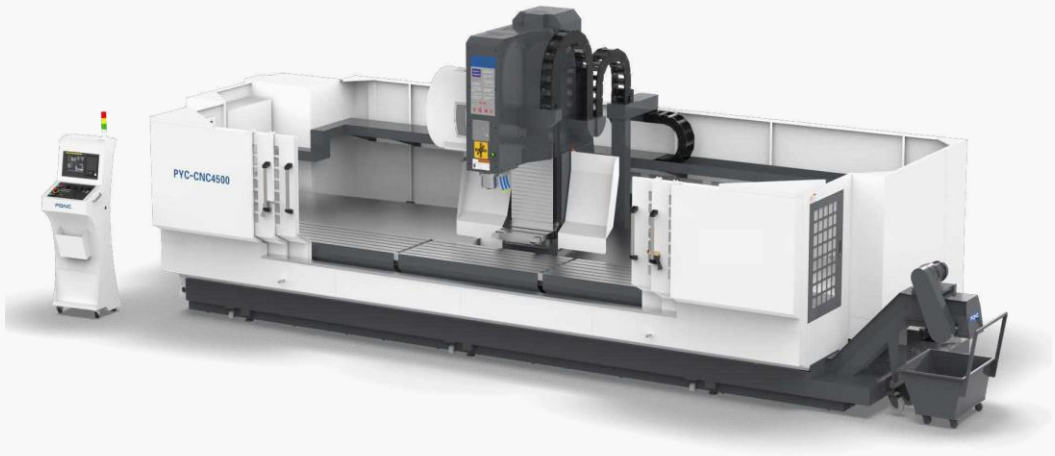
** The above parameters are for reference only

Rotary table (A-axis)

Large work area

4-axis head

PYC | Machining center with 3-axis moving column with long stroke



The reinforced design of the movable column enables it to meet universal machining requirements. Features high rigidity, high efficiency and high precision.For machining various materials such as steel, aluminum, copper and non-metals, widely used in aerospace, automotive, etc.

X-axis travel (mm)	2500-8500 (* can be customized)
Y-axis travel (mm)	580
Z-axis travel (mm)	450/700
Spindle power (kW)	11/23.2 11/18.5
Maximum speed (rpm)	10000/12000
Cone	BT/ SK/CAT40
system	Siemens/Fanuc

** The above parameters are for reference only

Wide desktop

24 location of the disk-type tool magazine

Cast iron bed

PYE | Machining center with 3-axis moving column with long stroke

Demonstrates outstanding capabilities when machining workpieces of various sizes due to a wider machining range. For machining various metal parts such as steel, aluminum, copper, etc.Widely used in machine building industry, automobile industry, railroad industry, etc.

X-axis travel (mm)	2500-6500
Y-axis travel (mm)	650
Z-axis travel (mm)	700
Spindle power (kW)	BT40: 11/18.5 11/23.2 BT50: 15/18.5 17/42.4
Maximum speed (rpm)	10000
Cone	BT/ SK/CAT40 BT/SK/CAT50
system	Siemens/Fanuc

** The above parameters are for reference only

Large work area

24-position disk-type tool magazine

Cast iron bed

PCD5D | Machining center with 5-axis moving column with long stroke

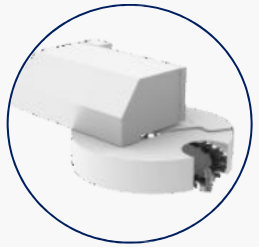
With a top-level configuration optimally designed for the various needs of modern flexible machining.High-precision 2-axis head and world-renowned 5-axis controller enable multi-angle and multi-directional machining of special-shaped parts. Widely used in aerospace, automotive, etc.

X-axis travel (mm)	4000-6000
Y-axis travel (mm)	1200 (3-axis)/700 (4-axis)
Z-axis travel (mm)	500
Stroke in the air conditioner axis (mm)	±185°/±320°
Spindle power (kW)	22/22.3
Maximum speed (rpm)	24000
Cone	HSK A63
system	Siemens

** The above parameters are for reference only

2-axis head

Double-lever column



a bamboo hat type tool store with 20 seats

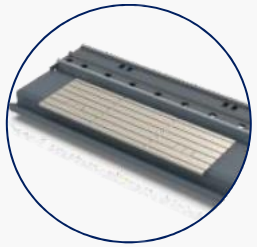
PCD | Machining center with 3-axis moving column with long stroke

The perfect combination of rigidity and dynamics, the two-arm moving column design provides excellent processing capabilities. Meets the stringent requirements of modern manufacturing processes.Widely used in the industries of electronic instrumentation, aerospace, railroads, machine parts, etc.

	BT40	BT50
X-axis travel (mm)	4000/6000	4000/6000
Y-axis travel (mm)	800/1200	800/1200
Z-axis travel (mm)	600	600
Spindle power (kW)	11/23.2 11/18.5	17/42.4 15/18.5
Maximum speed (rpm)	10000/12000	8000
Cone	BT/ SK/CAT40	BT / SK/CAT50
system	Siemens/Fanuc	

** The above parameters are for reference only

Double-lever column



Cast iron bed

Umbrella tool store

PDE4D | 4-axis CNC profile machining center

With B-axis rotation within ±90 degrees based on the traditional 3 axes. Meets the requirements of high-precision multi-angle machining of special-shaped materials and curved surfaces Widely used in the automotive industry for machining bumpers, sunroof rails, struts, etc.

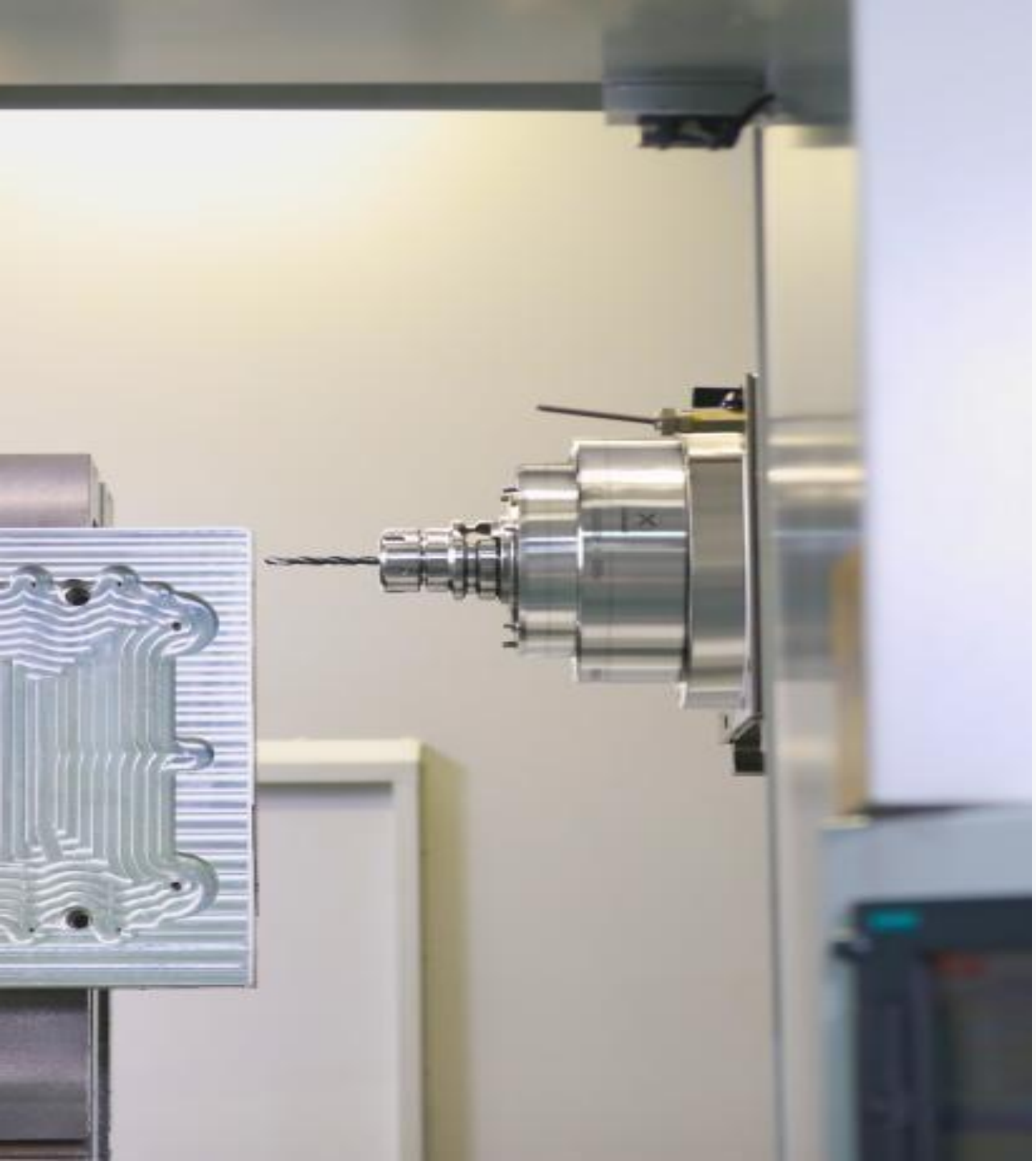
X-axis travel (mm)	2500-6500 (* can be customized)
Stroke in the Y /Z axis (mm)	500/700
B-axis travel (mm)	±90°
Spindle power (kW)	16/18.5
Maximum speed (rpm)	16000
Cone	BBT/SK/CAT40
system	Siemens/Fanuc

** The above parameters are for reference only

Swivel head

24-position disk-type tool magazine

Machine bed and chip conveyor



Multifunctional horizontal machining centers

Series PW

PWA

PWB

PWM

PWA | Multifunctional horizontal machining center

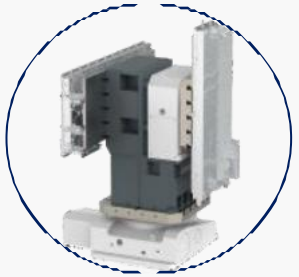
The perfect combination of technological innovation and economic considerations. Thanks to the double working position and suspended structured spindle box, rigid machining with 6 faces is achieved after single clamping in two working positions, perfectly replacing a conventional production line. Capable of milling, boring, drilling, reaming and tappingWidely used for injection molding processing in lightweight automobiles, electric vehicles, LED displays, 5G communication industries.

	PWA8050/1160/1514H
X-axis travel (mm)	900/1200/1500
Y-axis travel (mm)	800/1100/1400
Z-axis travel (mm)	500/600/600
Spindle power (kW)	14/27 9/21.2
Maximum speed (rpm)	10000/12000
Cone	BT/ SK/CAT40
system	Siemens/Fanuc

** The above parameters are for reference only

Loading and unloading the robotic arm

Suspended structured spindle box



flexible machining of 3+2 faces

PWM | Multifunctional horizontal machining center

Features high efficiency, high rigidity and high precision. The interchangeable worktable enables simultaneous workpiece feeding and machining, and meets the requirements of continuous machining.Capable of milling, boring, drilling, reaming and tapping Widely used in automotive, shipbuilding, machine tool, mold making and other industries.

	PWM-50Ⅱ/63Ⅱ /80Ⅱ
X-axis travel (mm)	800/1000/1300
Y-axis travel (mm)	900/900/1100
Z-axis travel (mm)	800/1000/1200
Spindle power (kW)	17/20.4
Maximum speed (rpm)	6000
Cone	BT / SK/CAT50
system	Siemens/Fanuc

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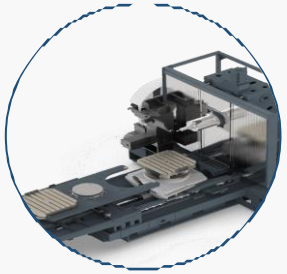
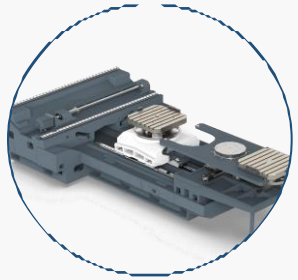


Internal structure

High rigidity frame



Exchangeable trays

Heavy-duty cutting machining centers

- Series PH
  - PHE5D
  - PHE
  - PHB5D
  - PHC5D
- Series PGM
  - PGMA
  - PGMB
  - PGME
  - PGMG
  - PGMH

PHE5D | 5-axis CNC portal machining center

X-axis travel (mm)	3000
Y-axis travel (mm)	1850 (3 оси)/1400 (4 оси)
Z-axis travel	530
Stroke in the air conditioner axis (mm)	±185°/±320°
Spindle power (kW) 20	
Maximum speed (rpm)	24000
Cone	HSK A63
system	Siemens

** The above parameters are for reference only

Known for its versatile and flexible machining capabilities, it is characterized by a wide range of workpieces and high precision.The multi-directional A / C axis machining allows you to meet a variety of machining requirements.It is widely used for machining special shaped parts in the aerospace, automotive and mechanical engineering industries.

2-axis head

Foundry construction

umbrella tool store with 12 seats

PHE | 3-axis CNC portal machining center

PHE-CNC2518S (welded bed)

PHE-CNC3020(casting bed)

Known for its versatile machining capabilities, the machine's low base design keeps it sturdy for high precision machining. Wide range of machining to meet a variety of customer needs. Widely used for machining profiles and plates in industries such as electric vehicle battery manufacturing, rail transportation and machine parts.

	PHE-CNC2518S	PHE-CNC3020
X-axis travel (mm)	2500	3000
Y-axis travel (mm)	1800	2000
Z-axis travel (mm)	550	800
Spindle power (kW)	9/21.2	7.5/15
Maximum speed (rpm)	12000	10000/12000
Cone	BT/ SK/CAT40	
system	Siemens/Fanuc	

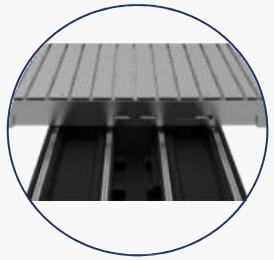
** The above parameters are for reference only

PGMA | Gantry machining center with fixed beam for heavy duty applications

Highly accurate, fast, flexible and environmentally friendly. With integrated powerful functions of drilling, milling, boring, reaming, reaming, hard tapping, linear interpolation, arc interpolation, spiral interpolation, augmentation, three-axis joining. Widely used for heavy duty machining in industries such as shipbuilding, power generation, heavy machinery, mold making, etc.

	PGMA-3040/60/80
X-axis travel (mm)	4200/6200/8500
Y-axis travel (mm)	4500
Z-axis travel (mm)	1600
Spindle power (kW)	37/55.5
Maximum speed (rpm)	2500
Spindle torque	1873/2810
Cone	BT50

** The above parameters are for reference only



High rigidity machine bed

High RAM rigidity

Double Z axis servo drive

PGMB | Heavy-duty portal machining center with walking beam

Highly accurate, fast, flexible and environmentally friendly. With integrated powerful functions of drilling, milling, boring, reaming, reaming, hard tapping, linear interpolation, arc interpolation, spiral interpolation, augmentation, three-axis joining.Widely used for heavy duty machining in industries such as shipbuilding, power generation, heavy machinery, mold making, etc.

	PGMB-3040/60/80
X-axis travel (mm)	4200/6200/8500
Y-axis travel (mm)	4500
Z-axis travel (mm)	1200
W-axis travel (mm)	1300
Spindle power (kW)	22/30
Maximum speed (rpm)	4500
Spindle torque	1076/1614
Cone	BT50

** The above parameters are for reference only

Four guide rails with ball screws

Lifting part of the moving beam

Symmetrical structured RAM

PGME | Bridge type milling machine

The lightweight spindle unit module paired with a two-speed gearbox meets the requirements of high speed with high torque transmission. The X-axis is equipped with two heavy-duty roller guides that provide workbench loading while increasing travel speeds. The Z-axis pair utilizes a roller linear guide with up to 1000 mm of travel and can be machined in larger sizes.One-piece PGME beam and column castings.

	PGME-1525/30	PGME-2030/40
X-axis travel (mm)	2700/320	3200/4200
Y-axis travel (mm)	1800	2300
Z-axis travel (mm)	1000	
Spindle power (kW)	15/18.5	15/18.5
Maximum speed (rpm)	6000	
Spindle torque	189/253	189/253
Cone	BT50	

** The above parameters are for reference only

PGMG | Heavy-duty portal machining center with walking beam

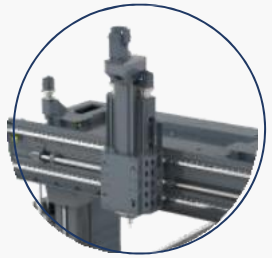
Equipped with a two-speed transmission that provides high speeds while transmitting high torque. The Z-axis dual servo dual screw transmission provides high dynamic characteristics of the Z-axis transmission, ensuring high dynamic characteristics under acceleration and deceleration, thus achieving stable machining accuracy. The X-axis is equipped with two heavy-duty roller guides to ensure workbench loading while improving feed rate and machining efficiency.

	ПГМГ-2540/60/80
X-axis travel (mm)	4200/6200/8500
Ход по оси Y (мм)	3900
Y-axis travel (mm)	800
W-axis travel (mm)	1300
Spindle power (kW)	17/25.5
Maximum speed (rpm)	6000
Spindle torque	723/1087
Cone	BT50

** The above parameters are for reference only

2 guide rails with ball screws

Lifting part of the moving beam



Symmetrical structured RAM

PGMH | Bridge type milling machine

The bed, base, beam, sliding seat and other large parts have excellent rigid structure, the three-axis drive and spindle are equipped with high-precision mechanisms with a wide range of applications and powerful processing capabilities.The z-axis has a rectangular stossel design limited to four sides and has excellent machining rigidity. The z-axis is fed by twin motors and twin screws for better inertia matching and dynamism.Widely used in aerospace, shipbuilding, energy, military, mold making, machinery and other industries.

	PGMH-2540/60/80
X-axis travel (mm)	4200/6200/8500
Y-axis travel (mm)	3700
Z-axis travel (mm)	1000
Spindle power (kW)	17/25.5
Maximum speed (rpm)	6000
Spindle torque	723/1087
Cone	BT50

** The above parameters are for reference only

Vertical machining centers

Series PL	PL
	PVLB
Series PG	PG

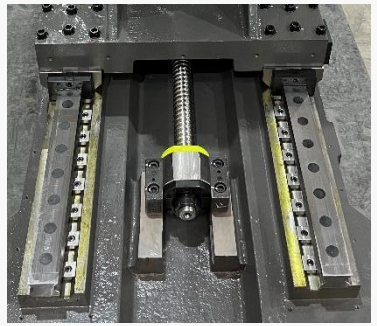
PL | Vertical Machining Center

The PL series machine is characterized by high precision and durability. The frame is made of high density casting to ensure high strength. All axes are driven by high precision ball screws and linear guides imported from Japan or Taiwan. This machine is a workhorse for all manufacturing enterprises, large and small. It can handle medium to small jobs that require high precision. It is one of our stylish series of machines with compact size.

X-axis travel (mm)	550	1100	1300
Y-axis travel (mm)	550	650	750
Z-axis travel (mm)	550		
Spindle power (kW)	7.5/15	11/18.5	11/18.5
Maximum speed (rpm)	12000	12000	12000
Cone	BT40	BT40	BT40
system	Siemens/Fanuc	Siemens/Fanuc	Siemens/Fanuc

** The above parameters are for reference only

High density casting structure



High-precision ball screws and linear guides

Imported high-speed direct drive spindle

PG | Machining center with fixed beam

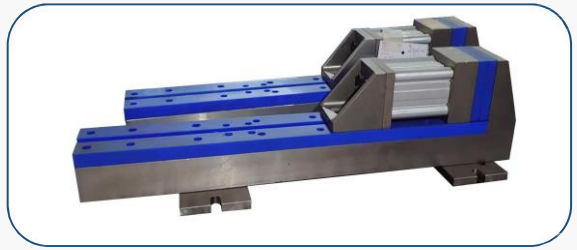
Gantry construction with movable work table. The large column and the beam are a single structure.The X-axis has two linear guides, and the two linear rolling guides on the beam have a mutually perpendicular layout structure. The cross section of the beam and the span of the guide rail are large, so it has large stiffness values. It is mainly used in milling, drilling, tapping and boring of medium and large parts in the fields of aerospace, auto parts, machining and mold making.

	PG-CNC1614	PG-CNC2016	PG-CNC2518	PG-CNC3220
X-axis travel (mm)	1600	2000	2500	3200
Y-axis travel (mm)	1500	1650	1800	2000
Z-axis travel (mm)	800	800	1000	1000
Spacing between columns (mm)	1500	1660	1800	2000
Maximum speed (rpm)	6000			
Spindle torque	143/236			
Spindle power (kW)	15/18.5			
Cone	MAS 403 BT50	MAS 403 BT50	MAS 403 BT50	MAS 403

** The above parameters are for reference only

Additional options

Double head



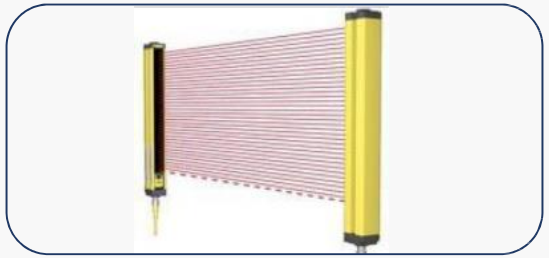
Attachments

Rotary table with 4th axis

Coolant for through spindles (TSC)

Angle head

Linear encoder

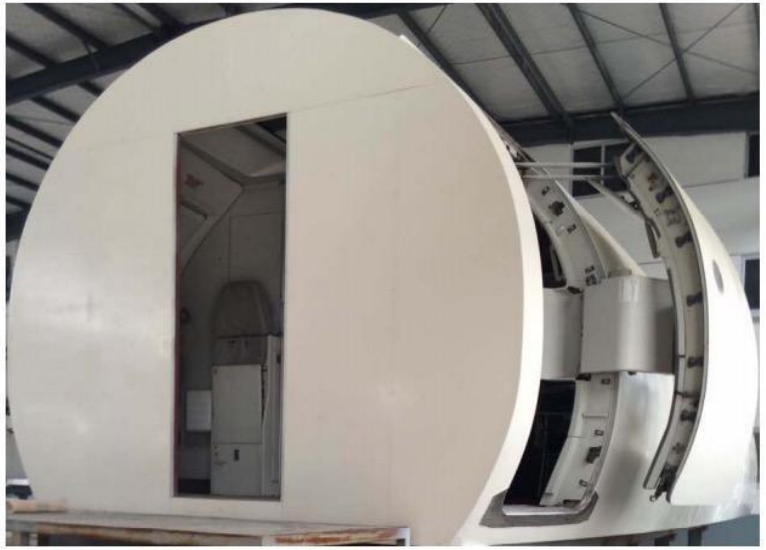


Light curtain

Tool setting system

Application

Plane Body Structure



Aircraft Seat Guide Rail

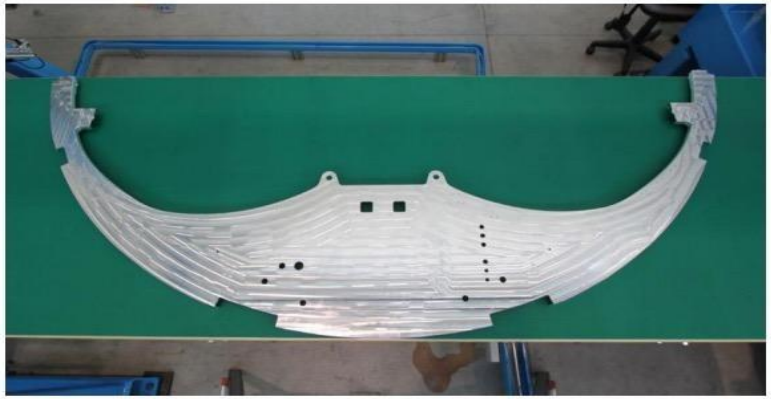
Wing Accessories

Application

Ramp # spacer

Bulkheads

Spacer structural parts

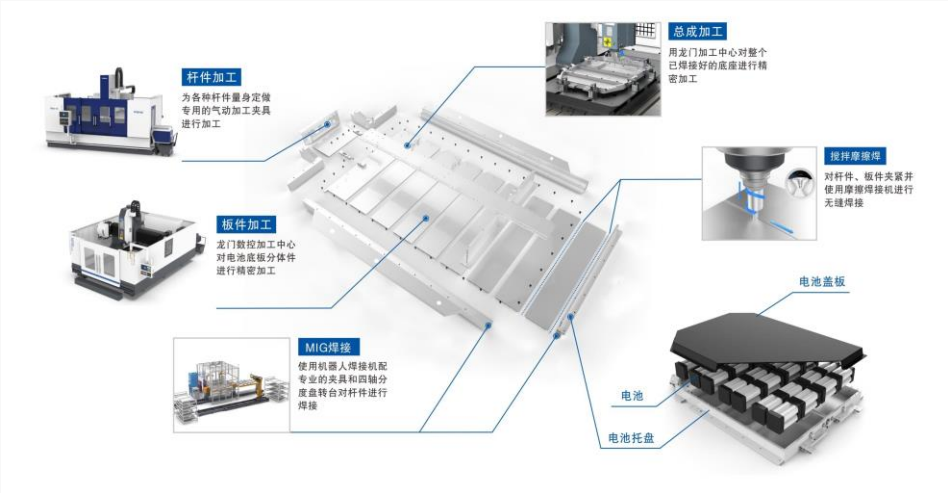


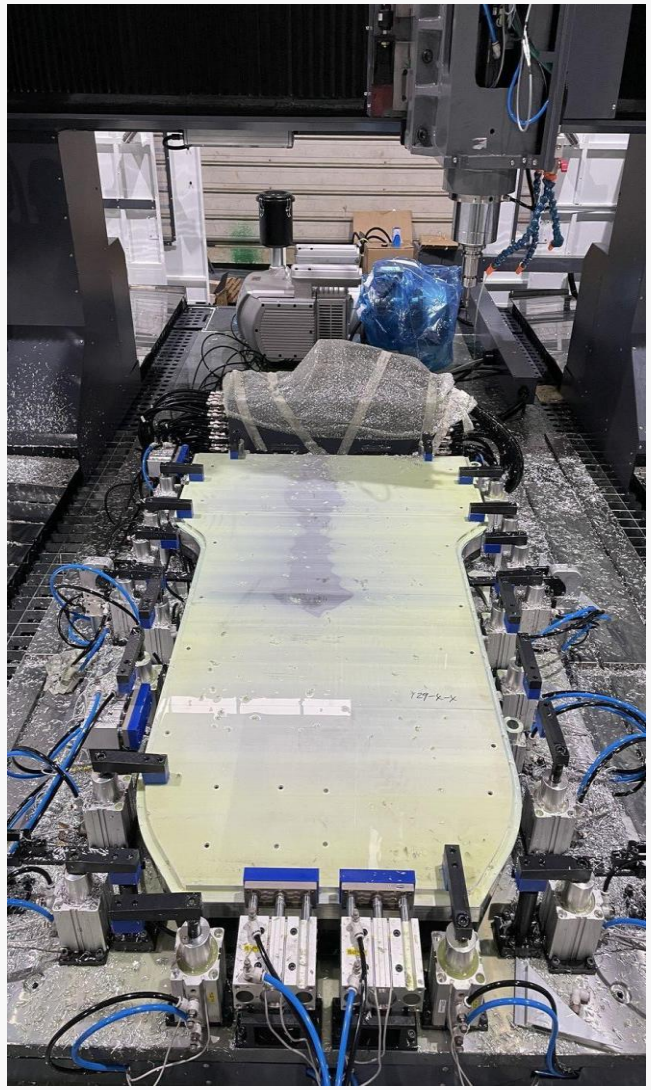
Nacelle bulkheads

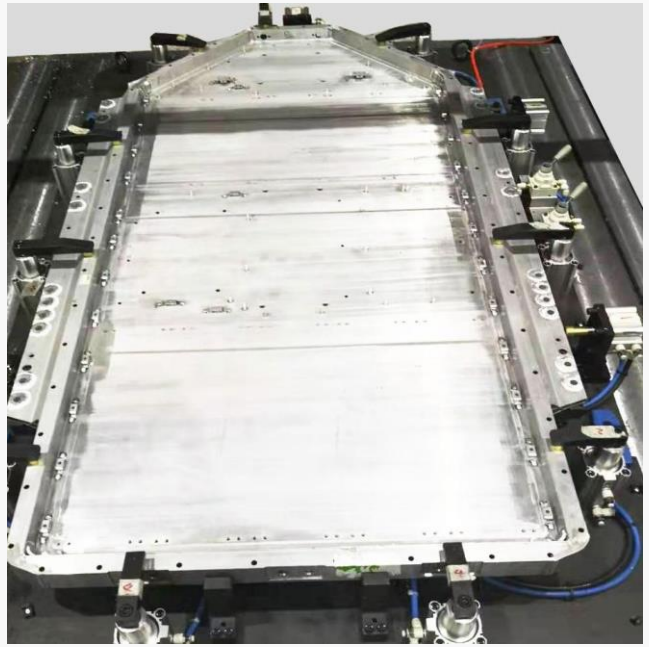
Bulkheads

Application

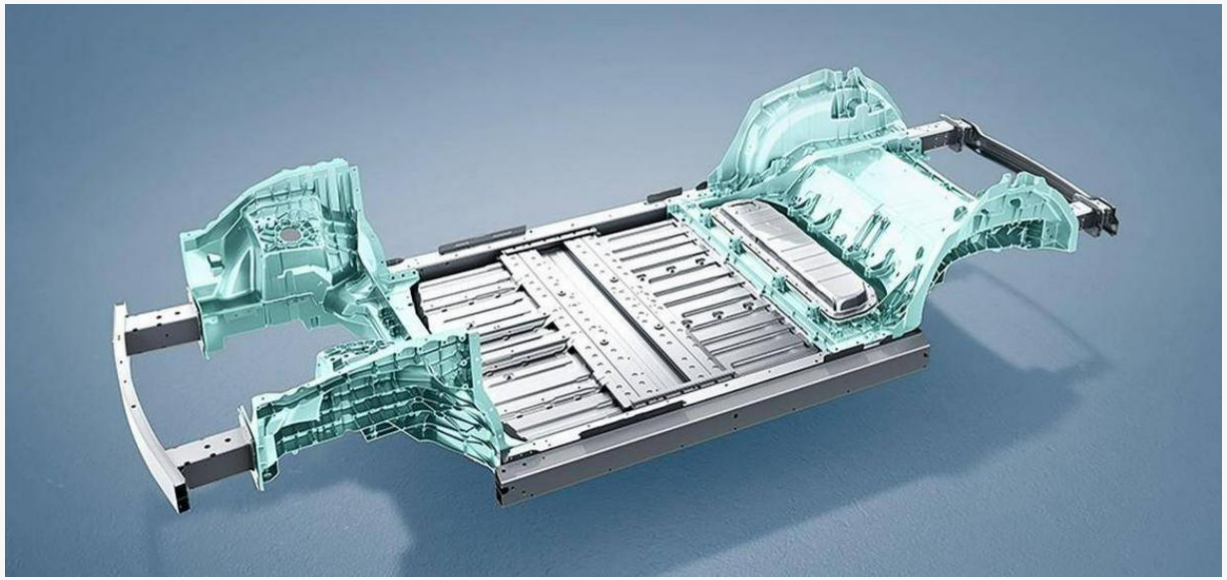
Application

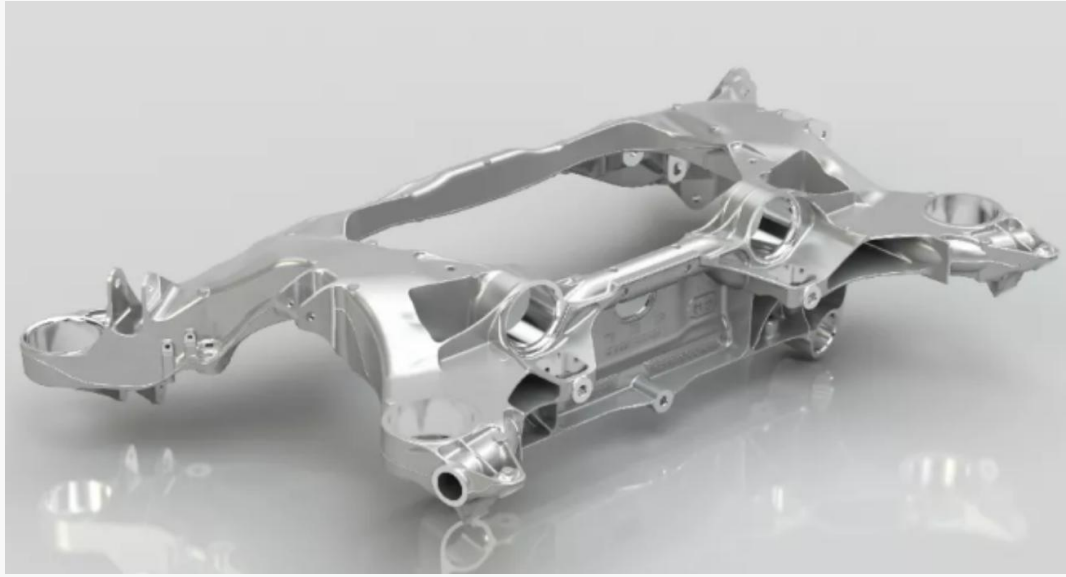


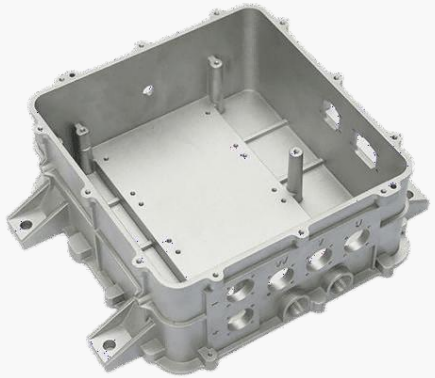


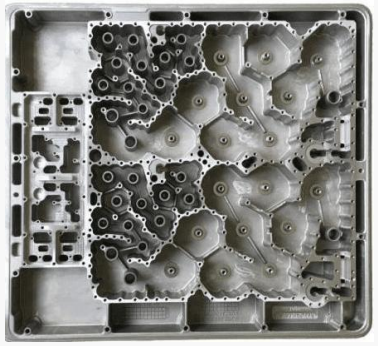


Application



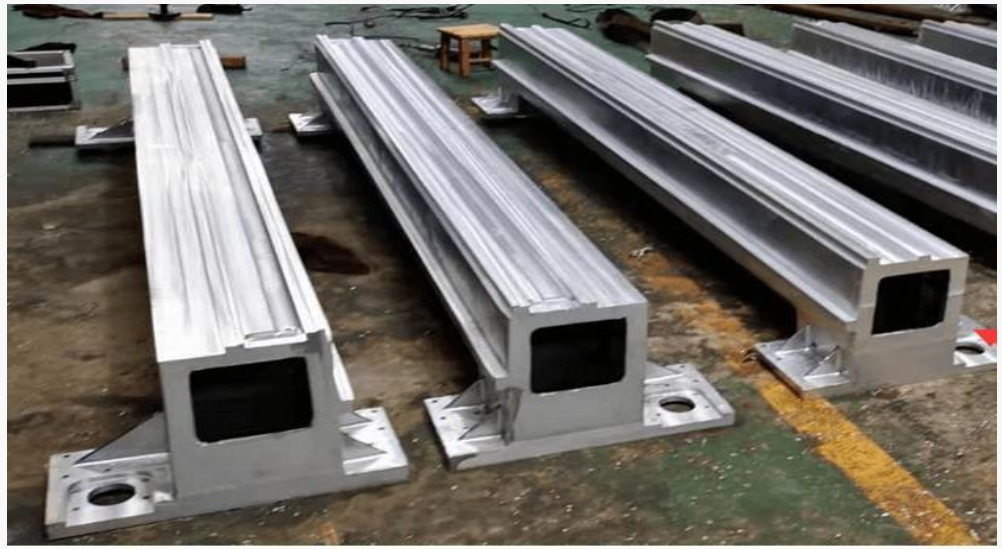






Application

Application



Automotive industry

Front bumper

Locking stand

Rear bumper

Roof hatch guide

Pedal

subframe

Aerospace industry

Floor beam

Engine room side beam

Hatches

keel beam

Fuselage design

Seat grounding stand

EV Batteries

Rod parts

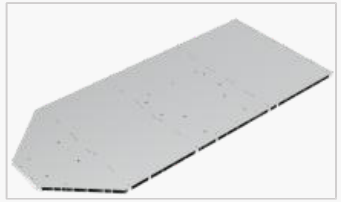
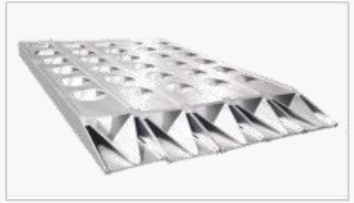


Plate parts

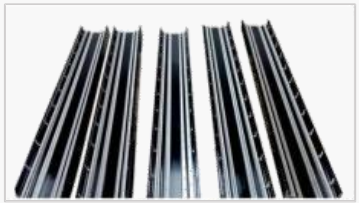
Assembled parts

Module

Linear motor slip



Rail



Modular seat

Furniture

Handle

Lock

Television footage

Quality control

Imported test instruments and multi-stage tests are carried out by professionally trained inspectors to ensure customers receive the highest quality equipment.

High precision gantry machines of our own production are used for machining machine beds and some other parts with strict quality control standard.

Thank you for your attention

If you have any questions about the proposals, please contact us by tel/fax:
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